

# OPERATOR'S MANUAL

# 650732-X

INCLUDE MANUALS: 66605X-X 1/2" Diaphragm Pump (PN 97999-099)

RELEASED: 9-22-89

REVISED: 5-28-10

(REV. F)

## 650732-X 1/2" DIAPHRAGM PUMP (NON-METALLIC)



**READ THIS MANUAL CAREFULLY BEFORE INSTALLING,  
OPERATING OR SERVICING THIS EQUIPMENT.**

It is the responsibility of the employer to place this information in the hands of the operator. Keep for future reference.

Models 650732-X are similar to a standard model 666053-344 diaphragm pump. Use Operator's Manual 66605X-X (PN 97999-099) for General Information, Installation, Operation and Maintenance.

The 1/2" inlet port is oriented to the "Air Inlet" side.

Model 650732 has the fluid outlet port pointed upward.

Model 650732-1 has the fluid outlet port oriented toward the "Air Inlet" side.

Pump construction consists of a Polypropylene center body and wetted ends, Polypropylene seats, PTFE balls and PTFE diaphragms with a Santoprene backer diaphragm.

Note: This pump uses EPR "O" rings in the fluid section.

### USE SERVICE KITS:

**637141 for Air Section**

**637301 for Fluid Section**

The fluid section "O" rings have been substituted as listed below:

ITEM #	666053-344	650732-X
	(PTFE "O" RINGS)	(EPR "O" RINGS)
19	93265	93763 (4)
20	Y328-119	93761 (2)
33	94749	93762 (4)

PN 97999-241

**INGERSOLL RAND COMPANY LTD**

209 NORTH MAIN STREET – BRYAN, OHIO 43506

☎ (800) 495-0276 • FAX(800) 892-6276

www.ingersollrandproducts.com

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